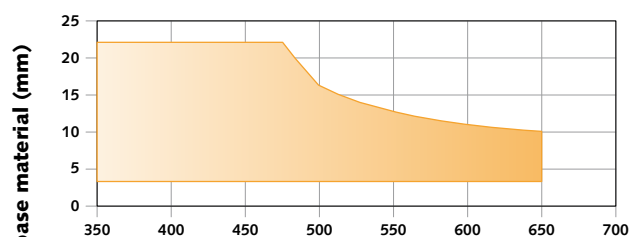


Code 030750 (in bulk) / 030760 (in tube)

## APPLICATION LIMIT

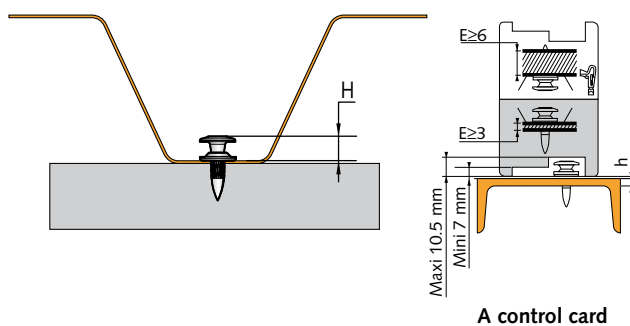


(1) E24	E28	E36	A60
(2) ST37	ST44	ST52	ST60
(3) S235	S275	S355	E335

(1) French designation - (2) German designation  
(3) Designation according to European standard NF EN 10027-1

Ultimate tensile strength of base material (N/mm<sup>2</sup>)

## CONTROL FIXING



A control card

Thickness of base material	H <sub>min</sub> <sup>(1)</sup> (mm)	H <sub>max</sub> <sup>(1)</sup> (mm)
3 ≤ h < 6 mm <sup>(2)</sup>	7	10.5
h ≥ 6 mm	5	10.5

(1) Values obtained with 0.75 mm steel sheet.

(2) French rules AT CSTB.

## DESCRIPTION

Cladding panels / roofing

## PROPERTIES MATERIAL

The SBR14 nails is composed of :

### Shank in carbon steel

- Ultimate tensile strength : 2300 N/mm<sup>2</sup>
- Yield strength : 1600 N/mm<sup>2</sup>
- Electrogalvanizing, min zinc coating 7 µm
- Hardness : 54 to 58 HRC

### One steel washer

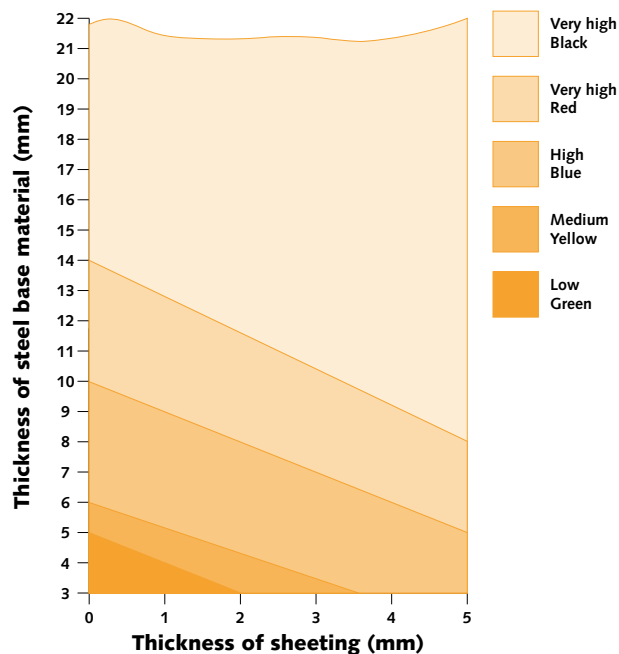
- Min zinc coating 8 µm
- Electrogalvanizing
- The plate washer developed for a good clamping of the plates to avoid damages when shooting.

### Kesternitch test, 2 cycles exposure

## TOOLS

P230 – P525L

## POWER SETTING





## ACCORDING FRENCH RULES (TECHNICAL APPROVAL ISSUE FROM CSTB, N° 5/04-1775) :

Thickness of base material S235 (E24) quality	Characteristic load <sup>(1)</sup> (kN), for connection of one sheet with thickness 0,75 mm <b>fuk &gt; 400 N/mm<sup>2</sup> (S280GD)</b> <b>N<sub>Rk</sub></b>
3 ≤ h < 6 mm	3
h ≥ 6 mm	6

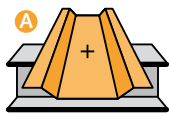
<sup>(1)</sup> according to the standard NF P 84-206, ref. DTU 43.3

## ACCORDING DIBT GERMAN APPROVAL N° Z-14.1-4 :

### → Base material :

Resistance of base material S235 (E24) and with a thickness higher than 6mm according to the field of application given in the first page.

### → Sheetings and type of connections :



1 sheeting



2 sheetings



2 Sheetings



4 sheetings

Sheeting thickness (mm)	Characteristic loads [kN]		Design loads [kN]		Recommended loads [kN]		Connection type
	Shear	Tensile	Shear	Tensile	Shear	Tensile	
	<b>V<sub>Rk</sub></b>	<b>N<sub>Rk</sub></b>	<b>V<sub>Rd</sub></b>	<b>N<sub>Rd</sub></b>	<b>V<sub>Rec</sub></b>	<b>N<sub>Rec</sub></b>	
0.63	3.4	2.4	2.5	1.8	1.7	1.2	A B C D
0.75	4.4	4.0	3.3	3.0	2.2	2.0	A B C D
0.88	5.6	5.2	4.2	3.9	2.8	2.6	A B C D
1.00	6.8	6.4	5.1	4.8	3.4	3.2	A B C D
1.13	8.2	7.8	6.1	5.9	4.1	3.9	A
1.25	9.4	9.4	7.1	7.1	4.7	4.7	A
1.50	9.4	9.4	7.1	7.1	4.7	4.7	A
1.75	9.4	9.4	7.1	7.1	4.7	4.7	A
2.00	9.4	9.4	7.1	7.1	4.7	4.7	A
2.50	9.4	9.4	7.1	7.1	4.7	4.7	A

**V<sub>Rd</sub> = V<sub>Rk</sub> / γ<sub>M</sub>** : the design load is calculated from the characteristic load and a partial safety factor **γ<sub>M</sub> = 1.33**.

**N<sub>Rd</sub> = α<sub>cycl</sub> x N<sub>Rk</sub> / γ<sub>M</sub>** : the design load is calculated from the characteristic load and a partial safety factor **γ<sub>M</sub> = 1.33** and **α<sub>cycl</sub> = 1**.

For the calculation of the recommended load, we applied the partial safety factor **γ<sub>F</sub> = 1.5**.